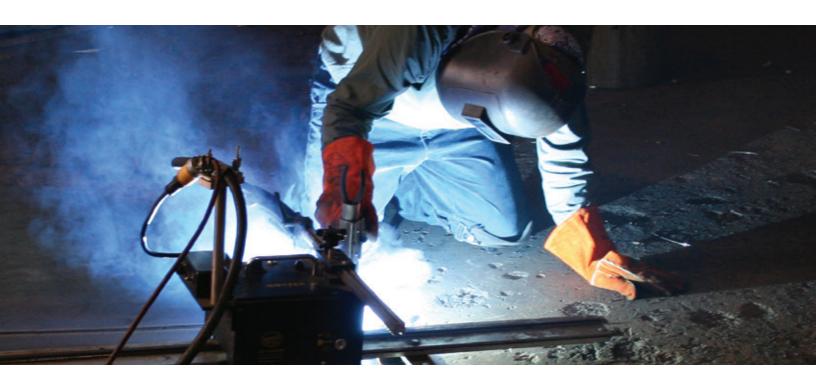


# ARCAL<sup>TM</sup> Flux Consistent results



# The consistent gas solution for Flux Cored Arc Welding

- All-purpose for carbon or stainless steel Flux Cored Arc Welding (FCAW)
- Also for Metal Cored Arc Welding (MCAW)
- For all types of structures

# ARCAL™ Flux

The high-performance welding gas solution for FCAW and MCAW of all structure types



Thick material

### Reliability

#### Product quality

- Ar-25% CO<sub>2</sub> (carbon dioxide) | M21-ArC-25
- Exceeds AWS A-5.32/ISO-14175 requirements
- Very low levels of moisture (H<sub>2</sub>O) and nitrogen (N<sub>2</sub>) impurities exceed industry standards
- Consistent gas mixtures, from cylinder to cylinder, to liquid supply



Vertical welding

## Simplicity

#### One product for all FCAW and MCAW welding applications

- Structural steel
- Bridge construction
- Heavy equipment
- Flux core, solid and metal-core wire



Multi pass welding - vertical up

#### Performance

#### Weld quality

- Consistent results yield high-quality welds
- Excellent short-circuit welding characteristics
- Good for open root welding of pipe



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